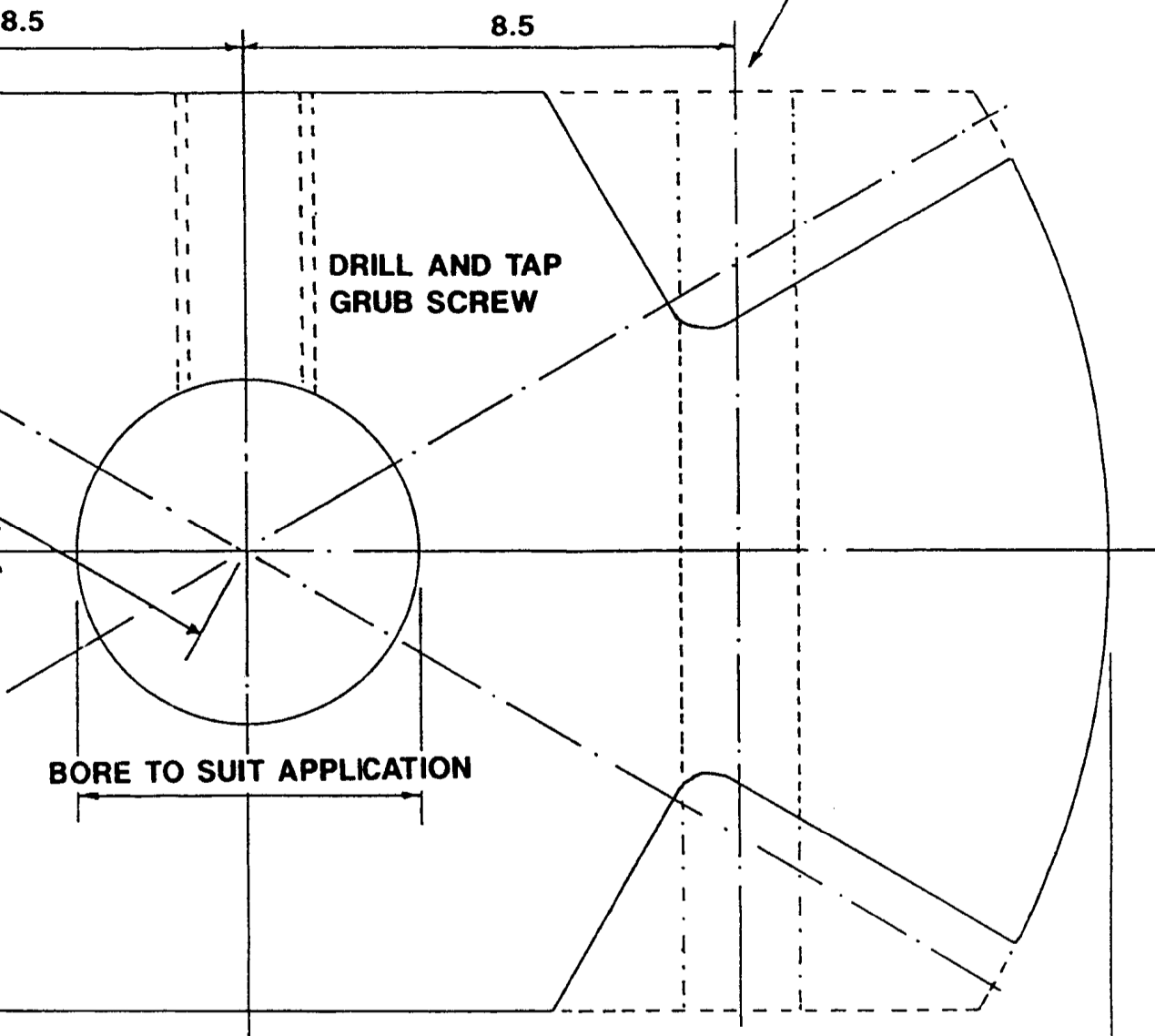


INGS WERE SALVAGED FROM BALL-PEN ACTIONS. -LIGHTER-FLINT SPRINGS MAY SUFFICE)

ANCE HOLES FOR SPRINGS BEFORE CUTTING TO  
OCATE HOLES ON  $\frac{1}{2}$  OF THICKNESS



T IN BRAKE DRUM

**④** RATCHET BOSS 9MM THICK M.S.

NERS

FOUR ROLLERS