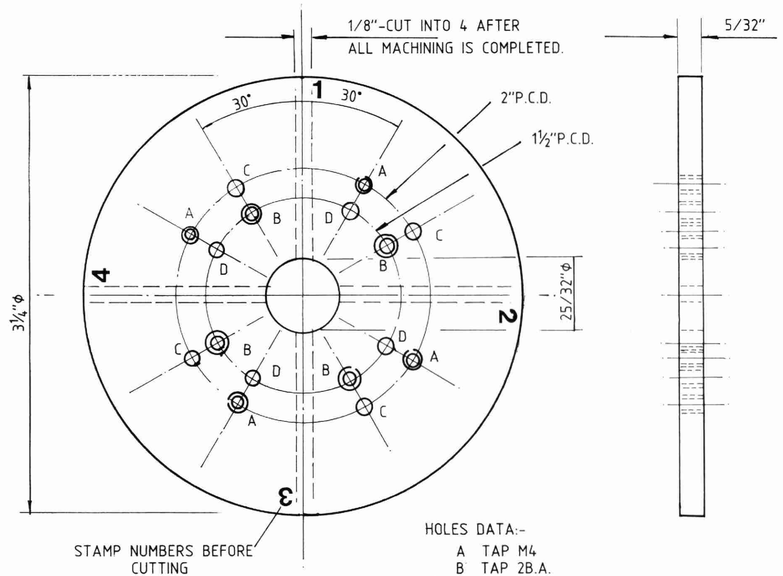


FIG. 3.

FRONT PLATE. (3)
CAST IRON OR MILD STEEL.

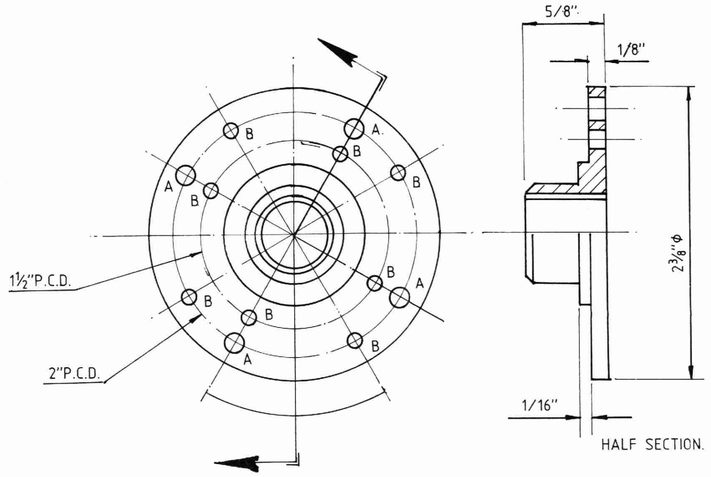


Fig.4.

(2) BACK PLATE.
CAST IRON OR MILD STEEL.

HOLES DATA:-
A DRILL N°19
B REAM 1/8"Φ

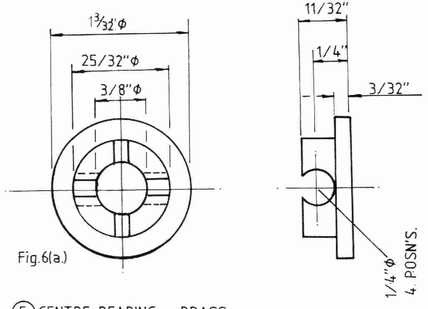
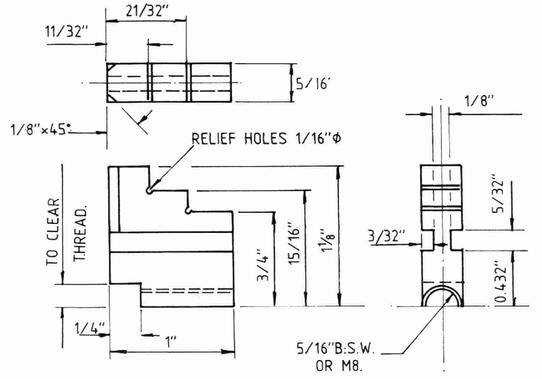
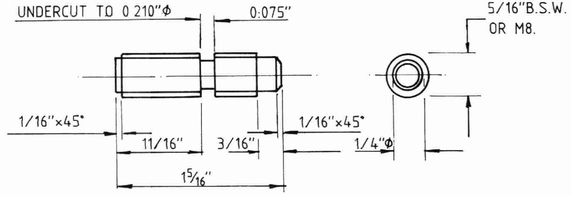


Fig.6(a.)

(5) CENTRE BEARING - BRASS.



(4) JAW 4off.
MILD STEEL - CASE HARDEN.



(6) JAW SCREW 4off. (SOCKET SCREW.)

Fig. 5