PULLY SIZES:-
    N°1=100mm DIA.
    N°2=65mm DIA.
    N°3=50mm DIA.
    N°4=40mm DIA.
    PULLEYS 2(3,8,4 ARE IN ONE PIECE
    WITH SPIGOT PRESS FIT INTO N°1.

THREADED COLLARS TO CONTACT
INNER RACE ONLY.

30DIA.BAR TAPPED
    CENTRALLY EACH END.
    1/4"×1"DEEP MIN.

1/2"

1"

NOTE:-PULLY SIZES SAME AS
        CLUSTER FITTED IN HEADSTOCK